

Work Order ID 82177 -1

82177

Page 1

Friday, March 23, 2012 1:31:07 PM

Item ID: K10112

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, Skidtube 206

Stop *NS2*

Start Date: 3/23/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date: 12/03/23 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9583	A								
K10112	C								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP FOR D206-642-112 CHG007 FOR D206-642-114 CHG002	K10112 CHG003							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

12-4-12

4

9 8/24/25

42

SD 12/4/12

Work Order ID 82177

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82177

Page 2

Item ID: K10112

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Saddle, Skidtube 206

Stop

NS2

Start Date: 3/23/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5/2/4/25

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K10112
PPP D206-642-111
PPP D206-642-113
Location: ARM
PPP rev: B

3/2

12-04-25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/4/30
12/24/27

Picklist Print

Page 1

Friday, March 23, 2012 1:31:20 PM

Work Order ID: 82177

82177

Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: E00.06.14Changed GHW part # (mpp 2063)ECIPP REV:F
11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14
AS PER DS19583 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-651-041

CH7601

Manufactured

No

110

Each

20.0000

1

4

**

D206-651-041

206A/B GHW

Location

Loc Qty

Loc Code

FG120

10

79558

10

FG125

10

81288

10

110

Each

628.0000

16

64

**

D2652

Manufactured

No

D2652

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

584

73834

15

73836

36

76134

1

76136

55

77134

400

77136

77

64

Picklist Print

Page 2

Friday, March 23, 2012 1:31:20 PM

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Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

D3413-1

Manufactured No

110

Each

72.0000

1 4

D3413-1

Ring

**

Location

Loc Qty

Loc Code

ST420

17

70773

1

79233

16

ST464

55

76754

33

80224

22

D2661-2

Manufactured No

110

Each

26.0000

2 8

D2661-2

Saddle, RH Fwd Aft Out 206

**

Location

Loc Qty

Loc Code

MEZZ

6

10015

1

10016

1

10476

3

9913

1

ST434

20

79201

10

79203

10

Picklist Print

Page 3

Friday, March 23, 2012 1:31:20 PM

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Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

D2662-2

Manufactured No

110 Each 16.0000 2 8

**

D2662-2

Saddle, RH In 206

Location

Loc Qty

Loc Code

Mezz

2

11028

4

9042

3

9043

2

ST434

7

79207

1

80415

6

110 Each 962.0000 10 40

**

D2712

Manufactured No

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

700

79585

500

81871

200

ST021

212

76065

212

110 Each 123.0000 2 8

**

D2884

Manufactured No

D2884

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

113

76751

113

Friday, March 23, 2012 1:31:20 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

Friday, March 23, 2012 1:31:20 PM

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K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

D2885

Manufactured No

110

Each

114.0000

2

8

**

D2885

S Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

104

76752

104

8X

Purchased

No

110

Each

435.0000

8

32

**

AN3-41A

AN3-41A

Bolt

Location

Loc Qty

Loc Code

ST335

235

120644

235

ST354

200

120498

200

32x

Purchased

No

110

Each

256.0000

1

4

**

AN4C5A

AN4C5A

BOLT

Location

Loc Qty

Loc Code

ST355

256

112243

156

119017

100

4x

Purchased

No

110

Each

1,515.000

12

48

**

AN4-6A

AN4-6A

Bolt

Location

Loc Qty

Loc Code

ST356

1515

119017

1515

48x

Picklist Print

Page 5

Friday, March 23, 2012 1:31:20 PM

Work Order ID: 82177

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Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

AN5-10A Purchased No 110 Each 358.0000 4 16

**

AN5-10A

Bolt

Location	Loc Qty	Loc Code
ST337	358	
118191	80	
120630	30	
120717	50	
120770	198	

16

AN5-11A Purchased No 110 Each 733.0000 4 16

**

AN5-11A

Bolt

Location	Loc Qty	Loc Code
ST337	733	
118191	13	
119512	720	

16

AN6-44A Purchased No 110 Each 105.0000 2 8

**

AN6-44A

Bolt

Location	Loc Qty	Loc Code
ST343	7	
119127	7	
st510	98	
119036	98	

8x

Picklist Print

Page 6

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Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

1,417.000

8

32

NAS1149D0363.I

**

Washer

Location

Loc Qty

Loc Code

ST298

1417

117601

61

118077

1

118612

18

119537

33

120142

134

120308

162

120644

1000

120986

8

32x

NAS1149D0463J

Purchased

No

110

Each

1,948.000

24

96

NAS1149D0463.I

**

Washer

Location

Loc Qty

Loc Code

ST297

1787

121011

1787

ST298

161

116805

0

118384

16

119097

145

NAS1149D0563J

Purchased

No

110

Each

2,892.000

8

32

NAS1149D0563.I

**

Washer

Location

Loc Qty

Loc Code

ST298

2892

118206

19

118614

456

119546

2000

119717

417

32x

Friday, March 23, 2012 1:31:20 PM

Shop Packet Print

Page 6

Picklist Print

Page 7

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K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0663J

Purchased

No

110

Each

658.0000

4

16

NAS1149D0663.1

Washer

**

Location

Loc Qty

Loc Code

ST298

658

119075

158

120644

500

110

Each

2,835.000

8

32

MS21042L3

Purchased

No

MS21042I 3

Nut

**

Location

Loc Qty

Loc Code

ST300

2835

117441

16

117885

32

118451

5

118927

3

119017

2613

119075

166

110

Each

4,785.000

12

48

MS21042L4

Purchased

No

MS21042I 4

Nut

**

Location

Loc Qty

Loc Code

ST300

4785

119017

14

119075

2771

121011

2000

Picklist Print

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Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 3/23/2012

Required Date: 3/30/2012

Start Qty: 4.00

Required Qty: 4.00

MS21042L6

Purchased

No

110

Each

926.0000

2

8

**

sl

S *MS21042L6*

Nut

LocationLoc QtyLoc Code

ST300

926

117677

25

118384

3

118927

48

119075

650

120308

200

8

NAS1149C0463R

Purchased

No

110

Each

1,018.000

1

4

**

12/4/12

S *NAS1149C0463R*

Washer

LocationLoc QtyLoc Code

FP001

1

115358

1

ST297

1017

117735

46

119097

971

9

REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	K10112	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.11.10	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

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2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	K10112	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
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